

Work Order ID 57316

April 5, 2010 1:02:57 PM



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Item ID: D412-704-011

Accept



Setup Start



Revision ID:

Item Name: Copilot Emergency Cargo Release

Stop



Start Date: 05/04/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 05/04/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date: 10-4-03 Tooling:

Run Start



QC:

Date: _____ SPC (Y/N): _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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N/A Rev N/A

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

0.00

110



Pick Kit

0.00

Packaging

Packaging

Memo

0.00

120



QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center ID

130

Operation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Packaging

Packaging

0.00

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-704-011
Location: _____ PPP Rev: B1/10/10/C 2

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/04/06/R
MF 10-4-6

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Picklist Print

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Work Order ID: 57316



Parent Item: D412-704-011



Parent Item Name: Copilot Emergency Cargo Release

Start Date: 05/04/2010

Required Date: 05/04/2010

Comments: IPP Rev:B 05.01.28 Hardware added to Step 3 KJ/RF
IPP Rev:C 05.12.21 Hardware removed on Step 3 EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21919-DG5	4		No			100	Each	10.0000	8.0000			

8
42
Clamp

Warehouse

Location

Main Warehouse

ST307	10	
110916	10	

D3207-2

Manufactured

No

Bracket

Loc Qty

Loc Code

110916

22079

14410 (2)

Warehouse

Location

Main Warehouse

ST202	3	
22079	3	

D3207-5

Manufactured

No

Bracket

Loc Qty

Loc Code

Warehouse

Location

Main Warehouse

ST245A	18	
43620	4	
46743	3	
46856	11	

96743

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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IPP Rev:C 05.12.21 Hardware removed on Step 3 EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3208-7 Filler		Manufactured	No			120	Each	14.0000	2.0000			

Warehouse

Location

Main Warehouse

ST202 14

35882 4

55460 10

120 Each 4.0000 2.0000

35882

D3208-9
Doubler

Warehouse

Location

Main Warehouse

ST202 4

32805 4

120 Each 7.0000 2.0000

32805

D3214-1
Placard

Warehouse

Location

Main Warehouse

ST045 7

43623 7

43623

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Required Qty: 2.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D412-704-041	01	Manufactured	No			120	Each	2.0000	2.0000			



Pedal Assembly (205/212/214/412)

Warehouse

Location

Main Warehouse

ST191

Loc Qty

56573

Loc Code

2

2

D412-704-045



Cable Assembly (212/214/412)

Manufactured No

120

Each

0.0000

2.0000



56573

57315

C14/4/6 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Qty -043	Qty -045	Part Number	Description	
X					D412-704-011	COPilot's EMERGENCY CARGO RELEASE KIT (210/212/214/412)	
	X				D205-704-013	COPilot's EMERGENCY CARGO RELEASE KIT (205)	
1	1	X			D412-704-041	PEDAL ASSEMBLY (205/210/212/214/412)	
	1		X		D205-704-043	CABLE ASSEMBLY (205)	
1			X		D412-704-045	CABLE ASSEMBLY (210/212/214/412)	
					D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)	
					D3205-1	PEDAL BRACKET (OR ECM 999703-1)	
					D3205-3	BACK PLATE (OR ECM 999709-5)	
					D3206-1	PEDAL ARM (OR ECM 999704-1)	
				1	D3207-1	BRACKET	
					D3207-2	BRACKET	
				1	D3207-3	BRACKET	
					D3207-5	BRACKET	
				1	D3208-1	DOUBLER (OR ECM 999709-1)	
					D3208-4	FILLER	
				1	D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)	
					D3208-5	MOUNT ANGLE	
				1	D3208-7	FILLER (OR ECM 999709-3)	
					D3208-9	DOUBLER	
				1	D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)	
1					D3214-1	PLACARD (OR ECM 999712-1)	
				1	D3217-1	CABLE	
					1	D3217-3	CABLE
				1	D3257-1	FITTING	
				1	D3258-1	ANGLE BRACKET	
				1	AN315-4R	NUT	
	5	2	2		AN360JD10	WASHER	
	4	2	2		AN960JD10L	WASHER	
	11				AN960JD416	WASHER	
	3				AN960JD416L	WASHER	
		3	3		NAS509-3	NUT	
		3	2	2	MS21042L3	NUT (OR MS21042-3)	
			5		MS21042L4	NUT (OR MS21042-4)	
4		4			MS21919DG5	CLAMP	
		1			MS24694-S102	SCREW	
	2				MS35489-10	GROMMET	
			1	1	AN3-5A	BOLT	
			2		AN3-6A	BOLT	
		1			AN3-10A	BOLT	
				1	AN3-13A	BOLT	
			1		MS9519-10	BOLT	
			1		AN4-10A	BOLT	
			2		AN4-12A	BOLT	
			1		AN4-13A	BOLT	

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